

Work Order ID 144517

Tuesday, April 19, 2016 2:03:32 PM

144517

Page 1

Item ID: D2732-030

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rubber Cushion - 3"

Start Date: 4/19/2016 Start Qty: 150.00

150

Cust Item ID:

Required Date: 4/20/2016 Req'd Qty: 150.00

150

Customer:

Reference:

Approvals:

Process Plan: *ML3*

Date: *APR 19 2016*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
100									
Packaging	Memo	0.00							
Packaging	Cut as per dwg (3.00")								
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <i>51410</i>	0.00							
120									
Packaging	Memo	1.50							
Packaging									

DAS
36
9-89

150X *16/04/28*

DAS
38
9-89

APR 29 2016

(150)

DAS
6
9-89

APR 29 2016

150

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Accept

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Revision ID:

Item Name: Rubber Cushion - 3"

Stop ***NS2***

Start Date: 4/19/2016 Start Qty: 150.00

150

Cust Item ID:

Required Date: 4/20/2016 Req'd Qty: 150.00

150

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

15.00

Quality Control

DAS

16

9-89

2m 16/04/29

2016/4/29

2021

Picklist Print

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Work Order ID: 144517

144517

Parent Item: D2732-030

D2732-030

Parent Item Name: Rubber Cushion - 3"

Start Date: 4/19/2016

Required Date: 4/20/2016

Start Qty: 150.00

Required Qty: 150.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732		Manufactured	No			100	f	0.0000	0.25	39.47368			

D2732

Rubber Cushion: (\$per foot)

**

16/04/18 DAS
36
9-89

Location

Loc Qty

Loc Code

ST412

5E-10

117118

5E-10

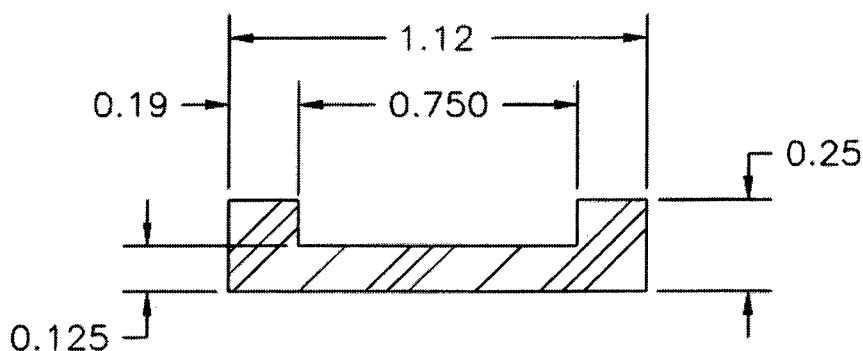
143793

39.47368



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>4/4</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE



D2732-050 RUBBER CUSHION

LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

TOP COPY
FOR INFO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
144511425
16.07.19

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003